



**IAEA**

International Atomic Energy Agency  
*Atoms for Peace and Development*

# IAEA Activities in support of Mo-99 Production with LEU

***WOSMIP 2023***

December 7, 2023

*John N Dewes*

*International Atomic Energy Agency*

# IAEA Support for Mo-99/Tc-99m Technology



## Department of Nuclear Sciences and Applications

- Radioisotope Products and Radiation Technology Section
- Focuses on Technology Development, Application

## Department of Nuclear Energy

- Research Reactor Section
- Focuses on HEU Minimization

# Radioisotope Products and Radiation Technology Section: Activities Relevant to Mo-99

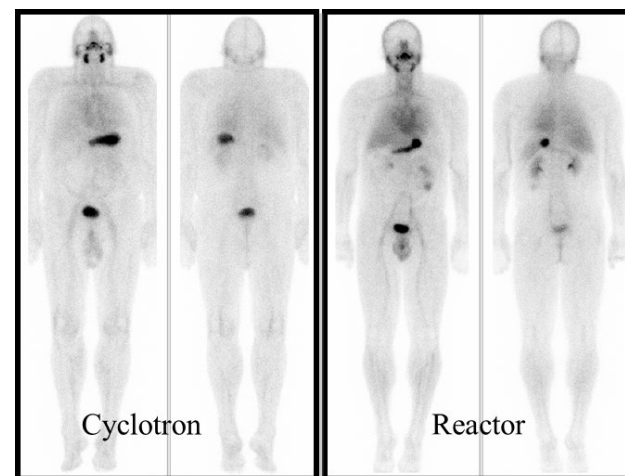
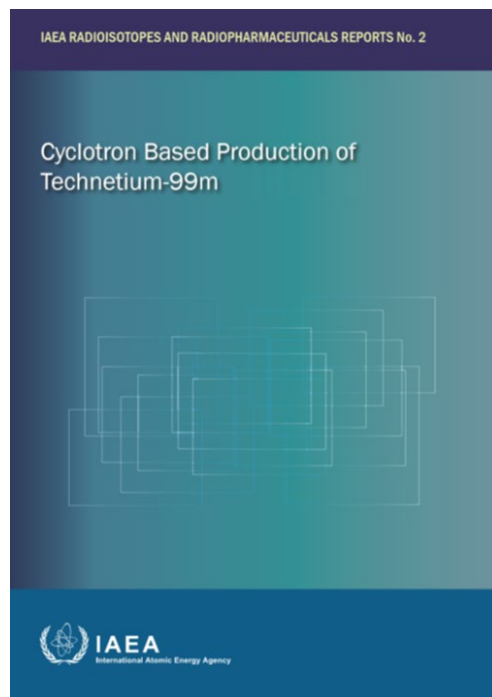
- ❖ Research and Development
- ❖ Implementation of Technologies
- ❖ Education / Training / Qualification

## Areas:

- Production of radioisotopes and radiopharmaceuticals
- Accelerator-based radiation technologies for industry, environment, and cultural heritage
- Sealed radiation sources for NDT and other application

# CRP: Accelerator-based Alternatives to Non-HEU production of Mo-99/Tc-99m

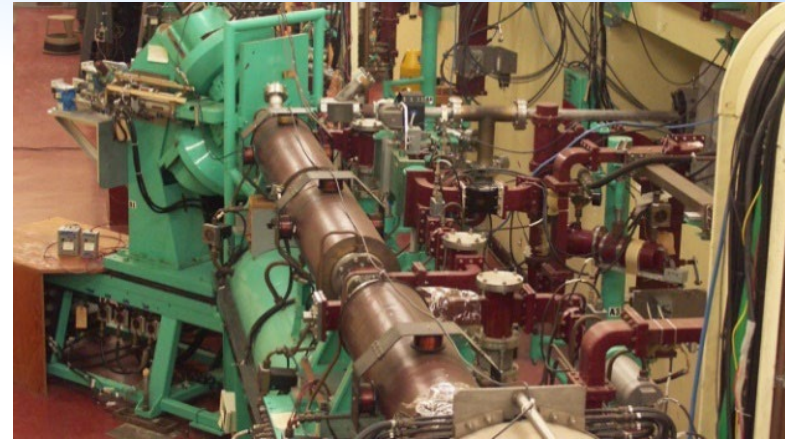
- 2011-2015
- 18 participants from 16 Member States
- Production of Tc-99m in cyclotron - very successful
- Technology to produce several (>30) Ci Tc-99m per run in medical cyclotrons of energies below 24 MeV proven; clinical trials under way; regulatory approvals sought
- Monograph approved in Europe
- Self-sufficiency in hospitals/towns/country
- Good option for hospital or radiopharmacy; local productions
- Target specifications; reuse of targets etc. need consideration
- Published 2017



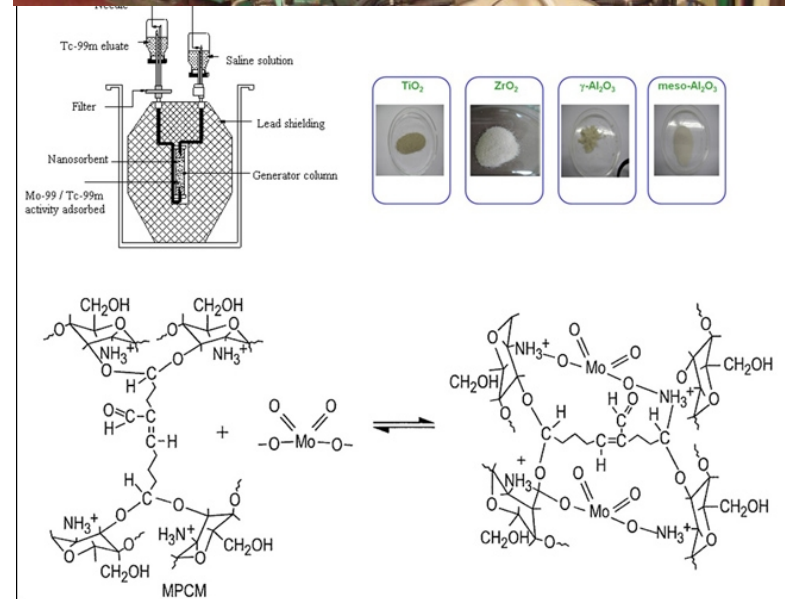
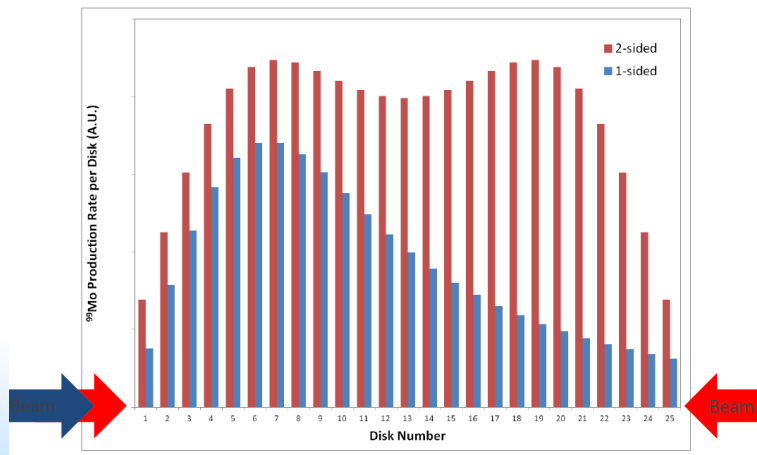
*Comparison of cyclotron- and reactor-based Tc-99m pertechnetate for the Univ. of Alberta Clinical Trial (cancer thyroid patients imaged post-thyroidectomy)*

# CRP: Photonuclear Route for Producing Tc-99m and Tc-99m Generators

- First Meeting: December 2017
- 18 Approved Proposals
- Aimed as use of low specific activity Mo-99 for generator preparation and accelerator production of Mo-99 (Mo-100 ( $\gamma, n$ ) reaction)
- Third RCM November 2021
- Publication anticipated in 2024



Two Sided Irradiation, 35 MeV Production



# CRP: Sharing and Developing Protocols to Further Minimize Radioactive Gaseous Releases to the Environment in the Manufacture of Medical Radioisotopes, as Good Manufacturing Practice

- Request received from Australia, Belgium, the Netherlands, Republic of Korea, and the USA in May 2014
- Request proposed the IAEA initiate a CRP on the topic of technologies to reduce emissions from medical isotope production facilities
- Separate Presentation of Results at WOSMIP 2023

# New CRP: Development of a New Generation of Tc-99m Kits

- Announced in October 2023
- 2024-2028
- The main objective CRP is to transfer the knowledge acquired to produce a series of technetium-99m ( $^{99m}\text{Tc}$ ) radiopharmaceuticals for imaging various biological substrates of relevant clinical interest (especially new targets in cancer diagnosis) using the most efficient methods of Tc-99m labelling. Several  $^{99m}\text{Tc}$  radiopharmaceuticals will be produced for imaging the following biological substrates



[Development of new generation of Tc-99m kits | IAEA](#)

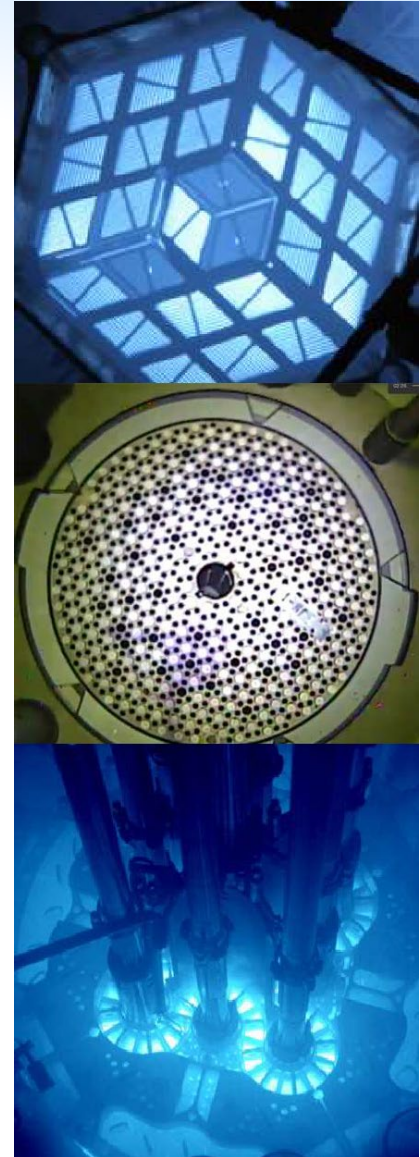


# Research Reactor Section Support for HEU Minimization

30+ years of IAEA support on international efforts to reduce HEU in international civilian activities

We assist countries, upon request with

- Conversion to LEU
- New Fuel Specification and Procurement
- HEU Removals
- Non-HEU Mo-99 Production





# Non-HEU Mo-99/Tc-99m Production

IAEA supports Member States to ensure sustainability of production of Mo-99/Tc-99m and other radioisotopes

## Technologies:

- Conversion of Major Mo-99/Tc-99m Producers – HEU to LEU targets
- Non-HEU Production of Mo-99 (Mo-98 activation)
- Accelerator-based alternatives to Non-HEU Production of Mo-99/Tc-99m



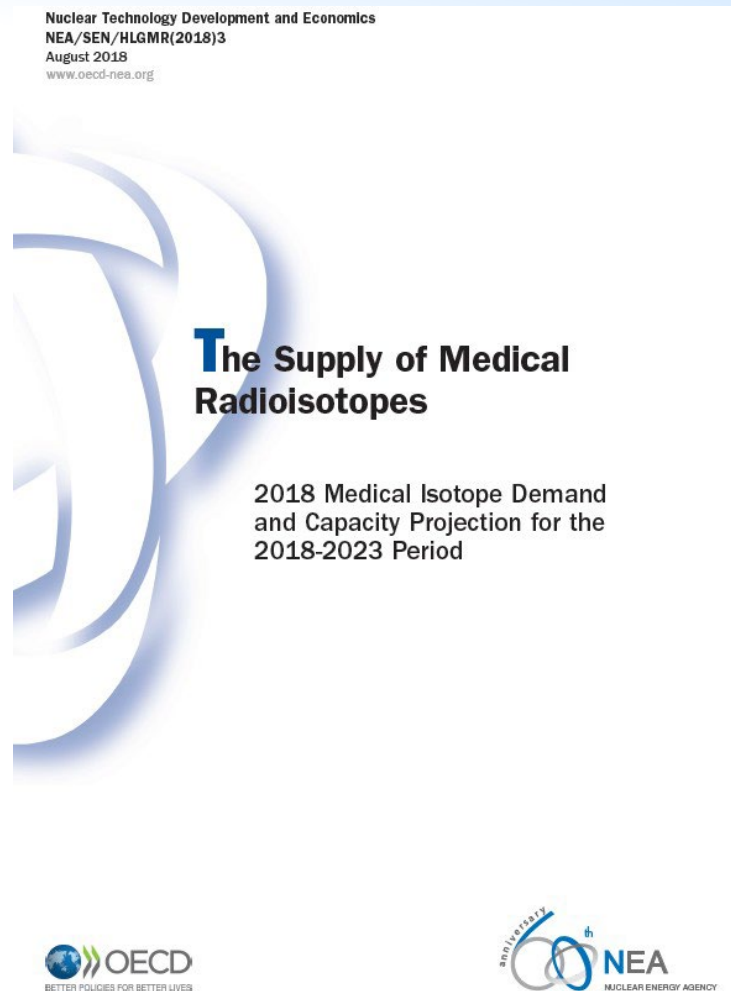
## Production Support:

- 2018 OECD Isotope Supply Review
- 2018 and 2020 Technical Meetings on Global Capabilities for Production and Manufacture of Non-HEU Mo-99 Targets
- 2022 Technical Meeting on Management of Wastes / Residuals from Mo-99 Production
- October 2022 Mo-99 International Symposium
- US Molybdenum-99 Program Support



# OECD: 2018 Medical Isotope Supply Review

- Spurred by Unplanned Shutdowns of Irradiation Capacity
- Assessed Global Demand, Irradiation Capacity, Processing Capacity
- Illustrated Weaknesses in Supply of Radioisotopes
- Resulted in Increased Collaboration Amongst Producers to Stabilize Supply



# US Molybdenum 99 Program

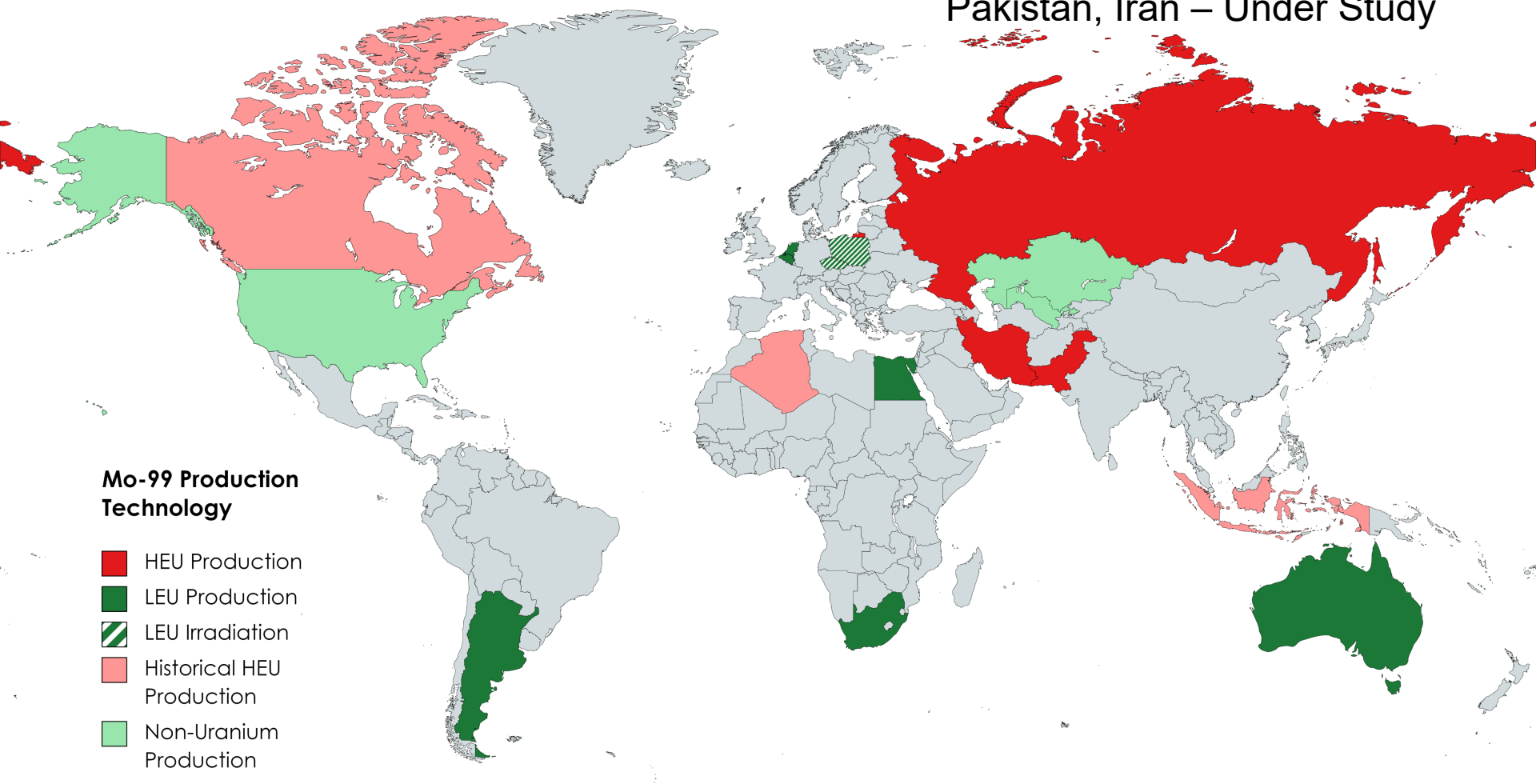


- Established by US Congress in Response to Shutdown of Maple Reactors in Canada
- Designed to Establish Commercial Supply of Non-HEU Based Mo-99/Tc-99m Production in the USA
- Cooperative Agreements Made with Three Companies
- Led to January 2022 End of US Exports of HEU for MIP

The logo for NIOWAVE, consisting of a blue circle with a white atomic symbol inside, followed by the word "NIOWAVE" in bold blue capital letters.	The logo for NorthStar Medical Radioisotopes, LLC, featuring a stylized black and white graphic of a star or comet above the word "NorthStar" in blue, with "MEDICAL RADIOISOTOPES, LLC" in smaller black text below.	The logo for SHINE, featuring a blue square with a white stylized 'S' shape inside, followed by the word "SHINE" in bold blue capital letters.
Accelerator with LEU fission	Two technologies: <ul style="list-style-type: none"><li>➤ Neutron capture with enriched Mo-98 targets</li><li>➤ Accelerator with Mo-100 targets</li></ul>	Accelerator with LEU fission

# Most World Mo-99 Process Capacity Now non-HEU

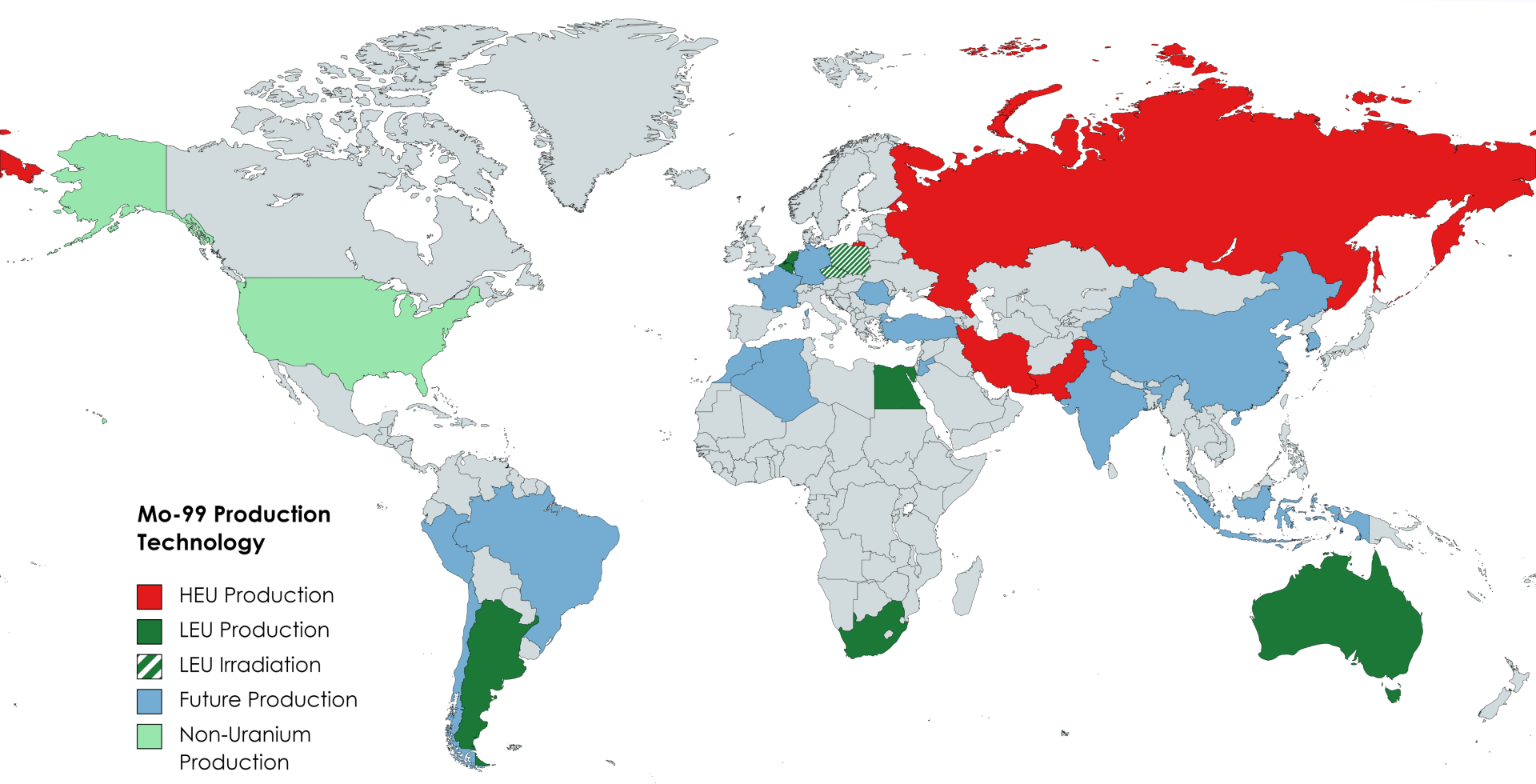
LEU Production Anticipated:  
Russia 2024  
Pakistan, Iran – Under Study



## Mo-99 Production Technology

- HEU Production
- LEU Production
- LEU Irradiation
- Historical HEU Production
- Non-Uranium Production

# Many Countries Looking to Develop Mo-99 Production Capabilities





**IAEA**

International Atomic Energy Agency

**QUESTIONS?**



**IAEA**

International Atomic Energy Agency  
*Atoms for Peace and Development*

*Thank you!*

